



Declaration of Performance

(according to regulation EU No 305/2011)

DoP No. 00186217-01-2013

- 1) Code of the product type: 1.0577 according to EN 10027-2
- 2) Type: coils & sheets (+AR, + N, + M) S355J2 according to EN 10025-2:2004

Intended use of the construction product, in accordance with the applicable harmonized technical specification, as foreseen by the manufacturer:

To be used in welded, bolted and riveted structures

3) OAO Severstal

162608, Russia, Vologda region, Cherepovets, Mira str., 30

System of assessment and verification of constancy of performance of the product: System 2+ (according to certificate)

Notified factory production control certification body No. 0038 «Lloyd's Register EMEA» (LR) performed the initial inspection of the manufacturing plant and of factory production control and the contiguous surveillance, assessment, and evaluation of factory production control and issued the certificate of conformity of the factory production control № 0038/CPD/20060016/A.

The performance of the product identified in points 1 and 2 is in conformity with the declared performance in the table.

This declaration of performance is issued under the sole responsibility of the manufacturer identified in point 3. Signed for and on behalf of the manufacturer by:

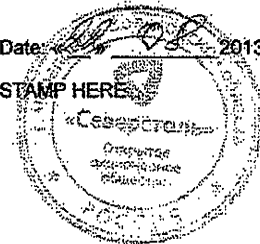
Head of CTDQ

Severstal Russian Steel Division

V.P. Naumchenko

Date: 20.08.2013

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A.A. Лыченко
20 АВГ 2013

Essential characteristic		Performance	Harmonised technical specification
Tolerances on dimension and shape	Sheet / coil	EN 10048, EN 10051, EN 10029	EN 10025-1:2004
	Nominal thickness, (mm)	Values, (MPa)	
Yield strength	≤ 16	355	
	> 16 ≤ 40	345	
	> 40 ≤ 63	335	
	> 63 ≤ 80	325	
	> 80 ≤ 100	315	
	> 100 ≤ 140	295	
Tensile strength	Nominal thickness, (mm)	Values, (MPa)	
	< 3	510 + 680	
	≥ 3 ≤ 100	470 + 630	
Elongation	> 100 ≤ 140	450 + 600	
	Nominal thickness, (mm)	Values, (%)	
	≤ 1	14	
	> 1 ≤ 1,5	15	
	> 1,5 ≤ 2	16	
	> 2 ≤ 2,5	17	
	> 2,5 ≤ 3	18	
	> 3 ≤ 40	22	
	> 40 ≤ 63	21	
	> 63 ≤ 100	20	
Impact strength (-20 °C)	> 100 ≤ 140	18	
	Nominal thickness, (mm)	Values, (J)	
Equivalent carbon content (weldability)	≤ 140	27	
	Nominal thickness, (mm)	Values, (%)	
	≤ 30	0,45	
Durability (chemical composition)	> 30 ≤ 40	0,47	
	> 40 ≤ 140		
Durability (chemical composition)	Nominal thickness, (mm)	Values, (%)	
	≤ 140	C : 0,22; Si : 0,55; Mn : 1,60; P : 0,025; S : 0,025; Cu : 0,55	