



Zakład Walcowniczy „PROFIL” S.A.
ul. Ujastek 1, 31-752 Kraków
tel. (0-12) 680 24 00, fax. (0-12) 680 24 05

EN

DECLARATION OF PERFORMANCE

No. K-S235JR-01

- Unique identification code of the product-type: PR0201
- Type, batch or serial number or any other element allowing identification of the construction product as required pursuant to Article 11(4):
- Intended use or uses of the construction product, in accordance with the applicable harmonised technical specification, as foreseen by the manufacturer:
Sections S235JR acc. to PN-EN 10025-2:2007 IDT EN 10025-2:2004
- Name, registered trade name or registered trade mark and contact address of the manufacturer as required pursuant to Article 11(5):
Metal structures or in composite metal and concrete structures.
Zakład Walcowniczy „PROFIL” S.A.
ul. Ujastek 1, 31-752 Kraków
tel. (0-12) 680 24 00, fax. (0-12) 680 24 05
- Name and contact address of the authorised representative whose mandate covers the tasks specified in Article 12(2):
Not relevant
- System or systems of assessment and verification of constancy of performance of the construction product as set out in Annex V:
System 2+
- In case of the declaration of performance concerning a construction product covered by a harmonised standard:
Zakłady Badań i Atestacji „ZETOM” im. Prof. Fryderyka Stauba w Katowicach - 1436
performed the initial inspection of the manufacturing plant and of factory production control and the continuous surveillance, assessment and evaluation of factory production control under system 2+ and issued the certificate of conformity of the factory production control.
- Case of the declaration of performance concerning a construction product for which a European Technical Assessment has been issued:
Not relevant

9. Declared performance:

Essential characteristics	Performance	Harmonised technical specification
Tolerances on dimensions and shape	Angles Equal flange tees PN-EN 10056-2 PN-EN 10055	
Elongation	Nominal thickness t [mm] 3 ≤ t ≤ 6 Values min. 26 [%]	
Tensile strength Rm	Nominal thickness t [mm] 3 ≤ t ≤ 6 Values 360 ± 510 [MPa]	
Yield strength Re	Nominal thickness t [mm] 3 ≤ t ≤ 6 Values min. 235 [MPa]	
Impact strength KV *	Nominal thickness t [mm] 3 ≤ t ≤ 6 Values min. 27 [J]	PN-EN 10025-1 : 2007 IDT EN 10025-1:2004
Weldability CEV	Nominal thickness t [mm] 3 ≤ t ≤ 6 Values max. 0,35 [%]	
Durability (Chemical composition)	Nominal thickness t [mm] 3 ≤ t ≤ 6 C _{max} 0,17 SI _{max} - Mn _{max} 1,40 P _{max} 0,035 S _{max} 0,012 N _{max} *** Cu _{max} 0,55	

* The impact properties of quality JR products are verified only when specified at the time of the order; ** The P₁₅ content can be 0,005 % higher; *** The max. value for nitrogen does not apply if the chemical composition shows a minimum total Al content of 0,020 % or alternatively min. 0,012 % acid soluble Al or if sufficient other N binding elements are present.

- The performance of the product identified in points 1 and 2 is in conformity with the declared performance in point 9.
This declaration of performance is issued under the sole responsibility of the manufacturer identified in point 4.
Signed for and on behalf of the manufacturer by:

Piotr Kielb
Quality Control Manager

Kraków, 2013-07-01

PQ.9-4/1



Zakład Walcowniczy „PROFIL” S.A.
ul. Włocławek 1, 31-752 Kraków
tel. (0-12) 680 24 00, fax. (0-12) 680 24 05

EN

DECLARATION OF PERFORMANCE

No. **K-S355JR-01**

- Unique identification code of the product-type: **PR0202**
- Type, batch or serial number or any other element allowing identification of the construction product as required pursuant to Article 11(4):
- Intended use or uses of the construction product, in accordance with the applicable harmonised technical specification, as foreseen by the manufacturer:
Sections S355JR acc. to PN-EN 10025-2:2007 IDT EN 10025-2:2004
- Name, registered trade name or registered trade mark and contact address of the manufacturer as required pursuant to Article 11(5):
Metal structures or in composite metal and concrete structures.
Zakład Walcowniczy „PROFIL” S.A.
ul. Ujastek 1, 31-752 Kraków
tel. (0-12) 680 24 00, fax. (0-12) 680 24 05
- Name and contact address of the authorised representative whose mandate covers the tasks specified in Article 12(2):
Not relevant
- System or systems of assessment and verification of constancy of performance of the construction product as set out in Annex V:
System 2+
- In case of the declaration of performance concerning a construction product covered by a harmonised standard:
Zakłady Badań i Atestacji „ZETOM” im. Prof. Fryderyka Stauba w Katowicach - 1436
performed the initial inspection of the manufacturing plant and of factory production control and the continuous surveillance, assessment and evaluation of factory production control under system 2+ and issued the certificate of conformity of the factory production control.

- Case of the declaration of performance concerning a construction product for which a European Technical Assessment has been issued:
Not relevant
- Declared performance:
Not relevant

Essential characteristics	Performance	Harmonised technical specification
Tolerances on dimensions and shape	Angles Equal flange tees PN-EN 10056-2	
Elongation	Nominal thickness t [mm] 3 ≤ t ≤ 6 Values min. Z2 [%]	
Tensile strength Rm	Nominal thickness t [mm] 3 ≤ t ≤ 6 Values 470 ± 630 [MPa]	
Yield strength Re	Nominal thickness t [mm] 3 ≤ t ≤ 6 Values min. 355 [MPa]	
Impact strength KV *	Nominal thickness t [mm] 3 ≤ t ≤ 6 Values min. 27 [J]	
Weldability CEV	Nominal thickness t [mm] 3 ≤ t ≤ 6 Values [%] max. 0.45 [%]	
Durability (Chemical composition)	Nominal thickness t [mm] 3 ≤ t ≤ 6 C _{max} 0.24 Si _{max} 0.55 Mn _{max} 1.60 P _{max} 0.035 S _{max} 0.035 N _{max} 0.012 Cu _{max} 0.55	PN-EN 10025-1 : 2007 IDT EN 10025-1:2004

* The impact properties of quality B products are verified only when specified at the time of the order; ** The max. value for nitrogen does not apply if the chemical composition shows a minimum total Al content of 0.020 % or alternatively min. 0.015% acid soluble Al or if sufficient other N binding elements are present.

- The performance of the product identified in points 1 and 2 is in conformity with the declared performance in point 9. This declaration of performance is issued under the sole responsibility of the manufacturer identified in point 4.

Signed for and on behalf of the manufacturer by:

Piotr Kielb
Quality Control Manager

Kraków, 2013-07-01

PQ-9-4/1